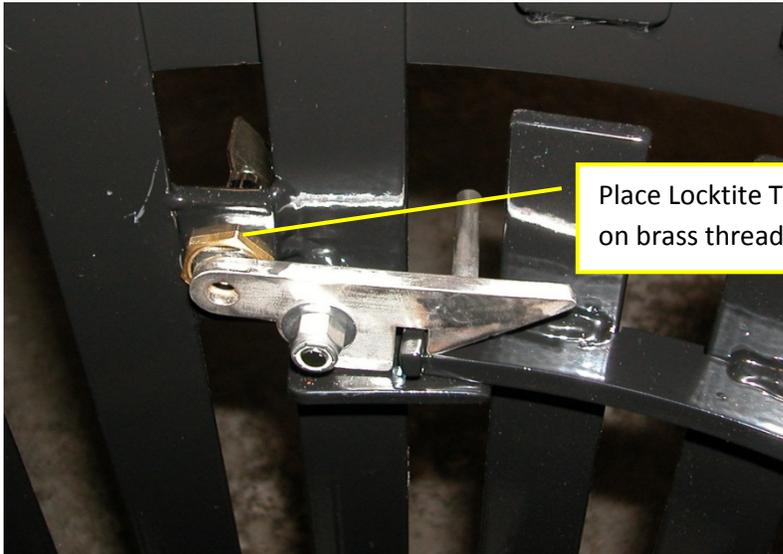


## CARNIVAL TRASH DOOR AND LOCK ASSEMBLY PROCESS

### Bill of Material for the Lock Parts

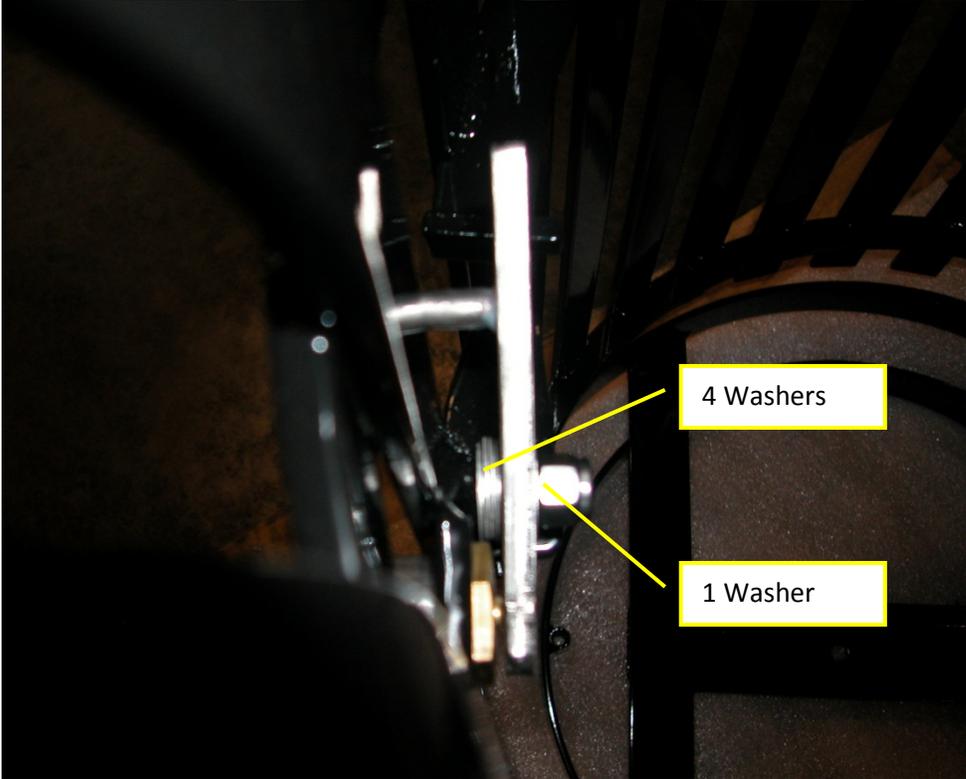
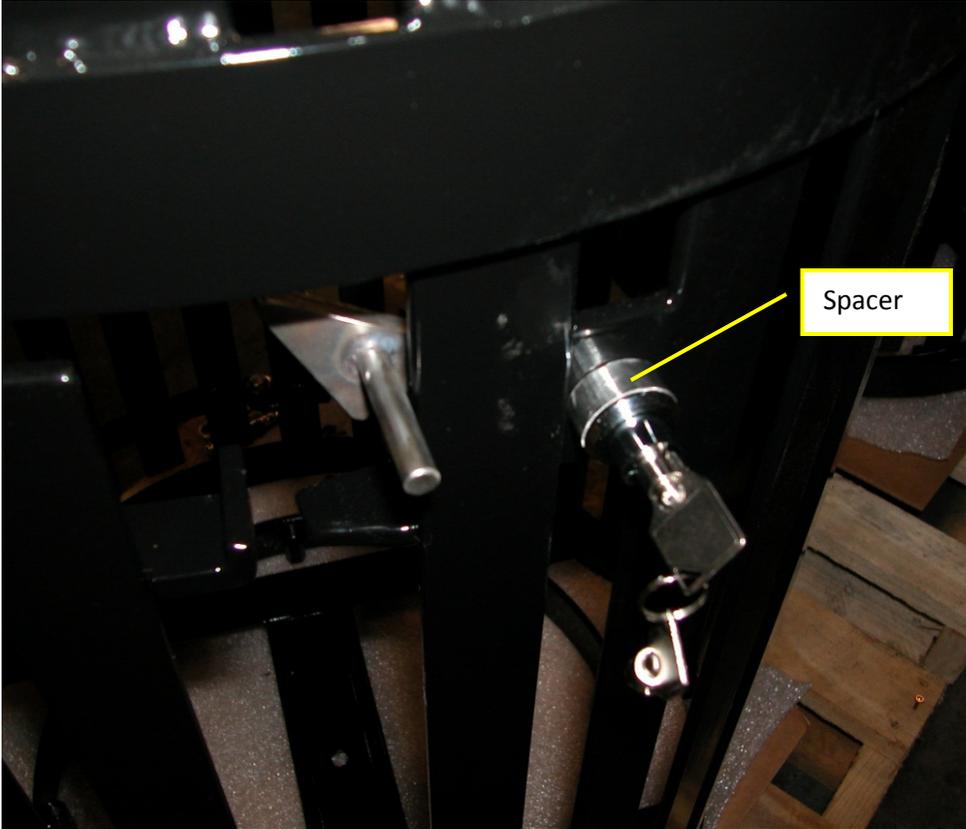
1. (1) Push Lock with keys and nut
2. (1) Nylock Hex Nut, SS, 3/8"
3. (5) Flat washers, SS, 3/8"
4. (1) Latch
5. Spacer , 5/16" long from Stainless Steel Welded Tubing, 1" OD, .87" Id, .065" Wall
6. Locktite Thread Locker, RED

Latches without the lock option are assembled with (1) washer in the place of (4) washers.



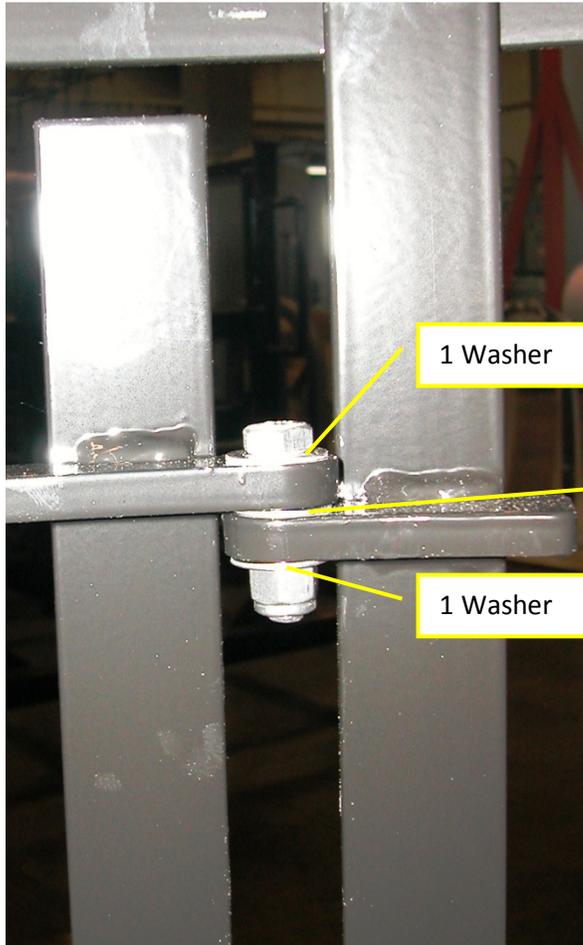
7.





### Bill of Material for the Hinge Assembly

1. (2) Hex Bolts, SS, 3/8" x 1 1/2
2. (2) Nylock Hex Nut, SS, 3/8'
3. (4) Flat washers, SS, 3/8"
4. (2) Flat thrust washer, Bronze



5.